

Legierungszuschläge

Stand September 2022

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	blank
1191	CK45 / C45E	8 € / to	10 € / to
3505	100Cr6	169 € / to	219 € / to
3520	100CrMnSi6-4	205 € / to	266 € / to
3536	100CrMo7-3	280 € / to	362 € / to
5752	15NiCr13 alte Bez. 14NiCr14	876 € / to	1.135 € / to
5918	17CrNi6-6 alte Bez. 15CrNi6	535 € / to	693 € / to
5920	18CrNi8	668 € / to	866 € / to
6580	30CrNiMo8	832 € / to	1.079 € / to
6582	34CrNiMo6	601 € / to	779 € / to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	654 € / to	847 € / to
6959	35NiCrMoV12-5 mod.	1.072 € / to	1.389 € / to
7033-7035	34Cr4 41Cr4	107 € / to	139 € / to
7131	16MnCr5	102 € / to	132 € / to
7147	20MnCr5	122 € / to	158 € / to
7168	ZF7B	121 € / to	156 € / to
7218-7225	25CrMo4 34CrMo4 42CrMo4	192 € / to	248 € / to
7228	50CrMo4	190 € / to	247 € / to
7258	24CrMo5	312 € / to	404 € / to
7335	13CrMo4-5 alte Bez. 13CrMo44	279 € / to	361 € / to
7707	30CrMoV9	460 € / to	596 € / to
7709	21CrMoV5-7	565 € / to	732 € / to
7735	14CrMoV6-9	540 € / to	700 € / to
8159	51CrV4	160 € / to	207 € / to
8519	31CrMoV9	357 € / to	462 € / to
8521	15CrMoV5-9	556 € / to	720 € / to
8550	34CrAlNi7-10	480 € / to	623 € / to
2365	32CrMoV12-28	3.240 € / to	3.690 € / to
2379	X153CrMoV12	3.420 € / to	3.870 € / to
2344	X40CrMoV 5-1	2.900 € / to	3.300 € / to
4122	X39CrMo17-1	1.755 € / to	1.965 € / to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	blank
Edelbaustahl		326 € / to	375 € / to
Werkzeugstahl			330 € / to
Energiezuschlag		schwarz	blank
Gewalzt	+A +FP +TH +AC	501 € / to	648 € / to
Gewalzt	+QT +QT+SR	646 € / to	788 € / to
Geschmiedet	+A +FP +TH +AC	786 € / to	786 € / to
Geschmiedet	+QT +QT+SR	1.070 € / to	1.070 € / to