

Legierungszuschläge

Stand Januar 2023

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	6 €/ to	7 €/ to
3505	100Cr6	138 €/ to	178 €/ to
3520	100CrMnSi6-4	164 €/ to	213 €/ to
3536	100CrMo7-3	258 €/ to	335 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	895 €/ to	1.160 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	513 €/ to	664 €/ to
5920	18CrNi8	642 €/ to	832 €/ to
6580	30CrNiMo8	842 €/ to	1.091 €/ to
6582	34CrNiMo6	602 €/ to	779 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	657 €/ to	852 €/ to
6959	35NiCrMoV12-5 mod.	1.114 €/ to	1.444 €/ to
7033-7035	34Cr4 41Cr4	79 €/ to	102 €/ to
7131	16MnCr5	75 €/ to	96 €/ to
7147	20MnCr5	89 €/ to	115 €/ to
7168	ZF7B	88 €/ to	114 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	184 €/ to	239 €/ to
7228	50CrMo4	184 €/ to	238 €/ to
7258	24CrMo5	315 €/ to	408 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	300 €/ to	388 €/ to
7707	30CrMoV9	411 €/ to	533 €/ to
7709	21CrMoV5-7	583 €/ to	755 €/ to
7735	14CrMoV6-9	573 €/ to	742 €/ to
8159	51CrV4	121 €/ to	156 €/ to
8519	31CrMoV9	303 €/ to	393 €/ to
8521	15CrMoV5-9	594 €/ to	770 €/ to
8550	34CrAlNi7-10	468 €/ to	607 €/ to
2365	32CrMoV12-28	3.240 €/ to	3.690 €/ to
2379	X153CrMoV12	2.930 €/ to	3.320 €/ to
2344	X40CrMoV 5-1	2.680 €/ to	3.040 €/ to
4122	X39CrMo17-1	1.800 €/ to	2.020 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		299 €/ to	344 €/ to
Schrottzuschlag Werkzeugstahl			290 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	335 €/ to	426 €/ to
Gewalzt	+QT +QT+SR	426 €/ to	515 €/ to
Geschmiedet	+A +FP +TH +AC	520 €/ to	520 €/ to
Geschmiedet	+QT +QT+SR	698 €/ to	698 €/ to