

## Legierungszuschläge

Stand Februar 2023

| Werkstoff-Nr. | Werkstoffbezeichnung                     | schwarz     | bearbeitet  |
|---------------|--|-------------|-------------|
| 1191          | CK45 / C45E                              | 6 €/ to     | 7 €/ to     |
| 3505          | 100Cr6                                   | 132 €/ to   | 171 €/ to   |
| 3520          | 100CrMnSi6-4                             | 159 €/ to   | 206 €/ to   |
| 3536          | 100CrMo7-3                               | 265 €/ to   | 343 €/ to   |
| 5752          | 15NiCr13   alte Bez. 14NiCr14            | 994 €/ to   | 1.288 €/ to |
| 5918          | 17CrNi6-6   alte Bez. 15CrNi6            | 552 €/ to   | 715 €/ to   |
| 5920          | 18CrNi8                                  | 691 €/ to   | 896 €/ to   |
| 6580          | 30CrNiMo8                                | 919 €/ to   | 1.191 €/ to |
| 6582          | 34CrNiMo6                                | 655 €/ to   | 848 €/ to   |
| 6587          | ZF1A   18CrNiMo7-6   alte Bez. 17CrNiMo6 | 716 €/ to   | 927 €/ to   |
| 6959          | 35NiCrMoV12-5 mod.                       | 1.233 €/ to | 1.598 €/ to |
| 7033-7035     | 34Cr4   41Cr4                            | 72 €/ to    | 93 €/ to    |
| 7131          | 16MnCr5                                  | 69 €/ to    | 89 €/ to    |
| 7147          | 20MnCr5                                  | 82 €/ to    | 106 €/ to   |
| 7168          | ZF7B                                     | 81 €/ to    | 105 €/ to   |
| 7218-7225     | 25CrMo4   34CrMo4   42CrMo4              | 192 €/ to   | 249 €/ to   |
| 7228          | 50CrMo4                                  | 192 €/ to   | 248 €/ to   |
| 7258          | 24CrMo5                                  | 340 €/ to   | 440 €/ to   |
| 7335          | 13CrMo4-5   alte Bez. 13CrMo44           | 326 €/ to   | 423 €/ to   |
| 7707          | 30CrMoV9                                 | 421 €/ to   | 545 €/ to   |
| 7709          | 21CrMoV5-7                               | 631 €/ to   | 817 €/ to   |
| 7735          | 14CrMoV6-9                               | 622 €/ to   | 806 €/ to   |
| 8159          | 51CrV4                                   | 113 €/ to   | 147 €/ to   |
| 8519          | 31CrMoV9                                 | 299 €/ to   | 387 €/ to   |
| 8521          | 15CrMoV5-9                               | 647 €/ to   | 838 €/ to   |
| 8550          | 34CrAlNi7-10                             | 503 €/ to   | 651 €/ to   |
| 2365          | 32CrMoV12-28                             | 3.410 €/ to | 3.870 €/ to |
| 2379          | X153CrMoV12                              | 2.870 €/ to | 3.250 €/ to |
| 2344          | X40CrMoV 5-1                             | 2.720 €/ to | 3.090 €/ to |
| 4122          | X39CrMo17-1                              | 1.980 €/ to | 2.220 €/ to |

## Schrott- und Energiezuschläge

| Schrottzuschlag               |                      | schwarz   | bearbeitet |
|-------------------------------|----------------------|-----------|------------|
| Schrottzuschlag Edelbaustahl  |                      | 328 €/ to | 377 €/ to  |
| Schrottzuschlag Werkzeugstahl |                      |           | 330 €/ to  |
| Energiezuschlag               |                      | schwarz   | bearbeitet |
| Gewalzt                       | +A   +FP   +TH   +AC | 38 €/ to  | 57 €/ to   |
| Gewalzt                       | +QT   +QT+SR         | 55 €/ to  | 72 €/ to   |
| Geschmiedet                   | +A   +FP   +TH   +AC | 65 €/ to  | 65 €/ to   |
| Geschmiedet                   | +QT   +QT+SR         | 101 €/ to | 101 €/ to  |