

Legierungszuschläge

Stand Mai 2023

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	5 €/ to	7 €/ to
3505	100Cr6	162 €/ to	209 €/ to
3520	100CrMnSi6-4	186 €/ to	241 €/ to
3536	100CrMo7-3	370 €/ to	480 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	881 €/ to	1.141 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	501 €/ to	650 €/ to
5920	18CrNi8	628 €/ to	814 €/ to
6580	30CrNiMo8	997 €/ to	1.292 €/ to
6582	34CrNiMo6	688 €/ to	891 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	772 €/ to	1.001 €/ to
6959	35NiCrMoV12-5 mod.	1.312 €/ to	1.700 €/ to
7033-7035	34Cr4 41Cr4	75 €/ to	96 €/ to
7131	16MnCr5	71 €/ to	92 €/ to
7147	20MnCr5	85 €/ to	109 €/ to
7168	ZF7B	84 €/ to	108 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	277 €/ to	359 €/ to
7228	50CrMo4	277 €/ to	358 €/ to
7258	24CrMo5	428 €/ to	554 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	507 €/ to	657 €/ to
7707	30CrMoV9	496 €/ to	643 €/ to
7709	21CrMoV5-7	883 €/ to	1.145 €/ to
7735	14CrMoV6-9	965 €/ to	1.251 €/ to
8159	51CrV4	130 €/ to	168 €/ to
8519	31CrMoV9	389 €/ to	504 €/ to
8521	15CrMoV5-9	1.008 €/ to	1.306 €/ to
8550	34CrAlNi7-10	543 €/ to	704 €/ to
2365	32CrMoV12-28	4.520 €/ to	5.130 €/ to
2379	X153CrMoV12	3.100 €/ to	3.510 €/ to
2344	X40CrMoV 5-1	3.240 €/ to	3.680 €/ to
4122	X39CrMo17-1	1.815 €/ to	2.035 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		362 €/ to	416 €/ to
Schrottzuschlag Werkzeugstahl			370 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to