

Legierungszuschläge

Stand September 2023

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	blank
1191	CK45 / C45E	4 € / to	5 € / to
3505	100Cr6	100 € / to	129 € / to
3520	100CrMnSi6-4	116 € / to	150 € / to
3536	100CrMo7-3	218 € / to	282 € / to
5752	15NiCr13 alte Bez. 14NiCr14	685 € / to	887 € / to
5918	17CrNi6-6 alte Bez. 15CrNi6	380 € / to	492 € / to
5920	18CrNi8	476 € / to	617 € / to
6580	30CrNiMo8	683 € / to	885 € / to
6582	34CrNiMo6	480 € / to	622 € / to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	531 € / to	687 € / to
6959	35NiCrMoV12-5 mod.	915 € / to	1.186 € / to
7033-7035	34Cr4 41Cr4	49 € / to	63 € / to
7131	16MnCr5	46 € / to	60 € / to
7147	20MnCr5	55 € / to	71 € / to
7168	ZF7B	51 € / to	65 € / to
7218-7225	25CrMo4 34CrMo4 42CrMo4	161 € / to	209 € / to
7228	50CrMo4	161 € / to	208 € / to
7258	24CrMo5	269 € / to	349 € / to
7335	13CrMo4-5 alte Bez. 13CrMo44	288 € / to	373 € / to
7707	30CrMoV9	320 € / to	415 € / to
7709	21CrMoV5-7	531 € / to	687 € / to
7735	14CrMoV6-9	551 € / to	714 € / to
8159	51CrV4	84 € / to	108 € / to
8519	31CrMoV9	236 € / to	306 € / to
8521	15CrMoV5-9	574 € / to	744 € / to
8550	34CrAlNi7-10	371 € / to	481 € / to
2365	32CrMoV12-28	3.120 € / to	3.550 € / to
2379	X153CrMoV12	2.380 € / to	2.700 € / to
2344	X40CrMoV 5-1	2.390 € / to	2.710 € / to
4122	X39CrMo17-1	1.605 € / to	1.800 € / to

Schrott- und Energiezuschläge

Schrottzuschlag	schwarz	blank
Edelbaustahl	268 € / to	309 € / to
Werkzeugstahl		250 € / to
Energiezuschlag	schwarz	blank
Gewalzt +A +FP +TH +AC	€ / to	€ / to
Gewalzt +QT +QT+SR	€ / to	€ / to
Geschmiedet +A +FP +TH +AC	€ / to	€ / to
Geschmiedet +QT +QT+SR	€ / to	€ / to