

Legierungszuschläge

Stand November 2023

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	3 €/ to	4 €/ to
3505	100Cr6	103 €/ to	134 €/ to
3520	100CrMnSi6-4	117 €/ to	152 €/ to
3536	100CrMo7-3	233 €/ to	302 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	657 €/ to	852 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	366 €/ to	475 €/ to
5920	18CrNi8	459 €/ to	595 €/ to
6580	30CrNiMo8	689 €/ to	893 €/ to
6582	34CrNiMo6	480 €/ to	622 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	535 €/ to	693 €/ to
6959	35NiCrMoV12-5 mod.	917 €/ to	1.188 €/ to
7033-7035	34Cr4 41Cr4	48 €/ to	62 €/ to
7131	16MnCr5	45 €/ to	59 €/ to
7147	20MnCr5	54 €/ to	70 €/ to
7168	ZF7B	54 €/ to	70 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	174 €/ to	225 €/ to
7228	50CrMo4	174 €/ to	225 €/ to
7258	24CrMo5	281 €/ to	365 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	316 €/ to	410 €/ to
7707	30CrMoV9	327 €/ to	423 €/ to
7709	21CrMoV5-7	564 €/ to	731 €/ to
7735	14CrMoV6-9	601 €/ to	778 €/ to
8159	51CrV4	82 €/ to	106 €/ to
8519	31CrMoV9	246 €/ to	319 €/ to
8521	15CrMoV5-9	627 €/ to	812 €/ to
8550	34CrAlNi7-10	374 €/ to	484 €/ to
2365	32CrMoV12-28	3.250 €/ to	3.690 €/ to
2379	X153CrMoV12	2.350 €/ to	2.670 €/ to
2344	X40CrMoV 5-1	2.420 €/ to	2.760 €/ to
4122	X39CrMo17-1	1.660 €/ to	1.860 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		285 €/ to	328 €/ to
Schrottzuschlag Werkzeugstahl			270 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to