

Legierungszuschläge

Stand Februar 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	4 €/ to	4 €/ to
3505	100Cr6	92 €/ to	119 €/ to
3520	100CrMnSi6-4	107 €/ to	139 €/ to
3536	100CrMo7-3	187 €/ to	242 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	519 €/ to	672 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	301 €/ to	389 €/ to
5920	18CrNi8	376 €/ to	488 €/ to
6580	30CrNiMo8	537 €/ to	696 €/ to
6582	34CrNiMo6	378 €/ to	490 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	419 €/ to	543 €/ to
6959	35NiCrMoV12-5 mod.	700 €/ to	907 €/ to
7033-7035	34Cr4 41Cr4	49 €/ to	63 €/ to
7131	16MnCr5	46 €/ to	60 €/ to
7147	20MnCr5	55 €/ to	71 €/ to
7168	ZF7B	55 €/ to	71 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	136 €/ to	176 €/ to
7228	50CrMo4	136 €/ to	176 €/ to
7258	24CrMo5	217 €/ to	281 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	234 €/ to	302 €/ to
7707	30CrMoV9	266 €/ to	345 €/ to
7709	21CrMoV5-7	415 €/ to	538 €/ to
7735	14CrMoV6-9	435 €/ to	564 €/ to
8159	51CrV4	71 €/ to	92 €/ to
8519	31CrMoV9	204 €/ to	264 €/ to
8521	15CrMoV5-9	453 €/ to	587 €/ to
8550	34CrAlNi7-10	298 €/ to	387 €/ to
2365	32CrMoV12-28	2.890 €/ to	3.280 €/ to
2379	X153CrMoV12	2.170 €/ to	2.450 €/ to
2344	X40CrMoV 5-1	2.190 €/ to	2.480 €/ to
4122	X39CrMo17-1	1.520 €/ to	1.705 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		331 €/ to	381 €/ to
Schrottzuschlag Werkzeugstahl			330 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to