

## Legierungszuschläge

Stand April 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	4 €/ to	5 €/ to
3505	100Cr6	96 €/ to	125 €/ to
3520	100CrMnSi6-4	113 €/ to	147 €/ to
3536	100CrMo7-3	202 €/ to	261 €/ to
5752	15NiCr13   alte Bez. 14NiCr14	499 €/ to	647 €/ to
5918	17CrNi6-6   alte Bez. 15CrNi6	292 €/ to	378 €/ to
5920	18CrNi8	365 €/ to	473 €/ to
6580	30CrNiMo8	546 €/ to	707 €/ to
6582	34CrNiMo6	381 €/ to	494 €/ to
6587	ZF1A   18CrNiMo7-6   alte Bez. 17CrNiMo6	425 €/ to	550 €/ to
6959	35NiCrMoV12-5 mod.	709 €/ to	918 €/ to
7033-7035	34Cr4   41Cr4	50 €/ to	64 €/ to
7131	16MnCr5	48 €/ to	61 €/ to
7147	20MnCr5	57 €/ to	73 €/ to
7168	ZF7B	56 €/ to	72 €/ to
7218-7225	25CrMo4   34CrMo4   42CrMo4	148 €/ to	192 €/ to
7228	50CrMo4	148 €/ to	191 €/ to
7258	24CrMo5	229 €/ to	297 €/ to
7335	13CrMo4-5   alte Bez. 13CrMo44	259 €/ to	335 €/ to
7707	30CrMoV9	278 €/ to	360 €/ to
7709	21CrMoV5-7	453 €/ to	587 €/ to
7735	14CrMoV6-9	486 €/ to	630 €/ to
8159	51CrV4	76 €/ to	98 €/ to
8519	31CrMoV9	218 €/ to	282 €/ to
8521	15CrMoV5-9	506 €/ to	656 €/ to
8550	34CrAlNi7-10	303 €/ to	392 €/ to
2365	32CrMoV12-28	2.910 €/ to	3.310 €/ to
2379	X153CrMoV12	2.200 €/ to	2.490 €/ to
2344	X40CrMoV 5-1	2.210 €/ to	2.510 €/ to
4122	X39CrMo17-1	1.530 €/ to	1.720 €/ to

## Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		316 €/ to	364 €/ to
Schrottzuschlag Werkzeugstahl			310 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A   +FP   +TH   +AC	€/ to	€/ to
Gewalzt	+QT   +QT+SR	€/ to	€/ to
Geschmiedet	+A   +FP   +TH   +AC	€/ to	€/ to
Geschmiedet	+QT   +QT+SR	€/ to	€/ to