

Legierungszuschläge

Stand Juli 2024

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	6 €/ to	7 €/ to
3505	100Cr6	101 €/ to	131 €/ to
3520	100CrMnSi6-4	119 €/ to	154 €/ to
3536	100CrMo7-3	215 €/ to	279 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	613 €/ to	795 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	349 €/ to	452 €/ to
5920	18CrNi8	436 €/ to	564 €/ to
6580	30CrNiMo8	632 €/ to	819 €/ to
6582	34CrNiMo6	444 €/ to	575 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	492 €/ to	638 €/ to
6959	35NiCrMoV12-5 mod.	829 €/ to	1.075 €/ to
7033-7035	34Cr4 41Cr4	53 €/ to	68 €/ to
7131	16MnCr5	51 €/ to	66 €/ to
7147	20MnCr5	61 €/ to	78 €/ to
7168	ZF7B	60 €/ to	77 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	159 €/ to	206 €/ to
7228	50CrMo4	159 €/ to	206 €/ to
7258	24CrMo5	256 €/ to	332 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	279 €/ to	362 €/ to
7707	30CrMoV9	301 €/ to	390 €/ to
7709	21CrMoV5-7	490 €/ to	635 €/ to
7735	14CrMoV6-9	518 €/ to	671 €/ to
8159	51CrV4	76 €/ to	99 €/ to
8519	31CrMoV9	227 €/ to	294 €/ to
8521	15CrMoV5-9	540 €/ to	700 €/ to
8550	34CrAlNi7-10	347 €/ to	450 €/ to
2365	32CrMoV12-28	3.180 €/ to	3.610 €/ to
2379	X153CrMoV12	2.260 €/ to	2.570 €/ to
2344	X40CrMoV 5-1	2.340 €/ to	2.660 €/ to
4122	X39CrMo17-1	1.695 €/ to	1.900 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		331 €/ to	380 €/ to
Schrottzuschlag Werkzeugstahl			330 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	€/ to	€/ to
Gewalzt	+QT +QT+SR	€/ to	€/ to
Geschmiedet	+A +FP +TH +AC	€/ to	€/ to
Geschmiedet	+QT +QT+SR	€/ to	€/ to