

## Legierungszuschläge

Stand Januar 2025

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	4 €/ to	5 €/ to
3505	100Cr6	78 €/ to	100 €/ to
3520	100CrMnSi6-4	92 €/ to	118 €/ to
3536	100CrMo7-3	190 €/ to	246 €/ to
5752	15NiCr13   alte Bez. 14NiCr14	497 €/ to	644 €/ to
5918	17CrNi6-6   alte Bez. 15CrNi6	273 €/ to	353 €/ to
5920	18CrNi8	341 €/ to	442 €/ to
6580	30CrNiMo8	544 €/ to	704 €/ to
6582	34CrNiMo6	376 €/ to	487 €/ to
6587	ZF1A   18CrNiMo7-6   alte Bez. 17CrNiMo6	421 €/ to	546 €/ to
6959	35NiCrMoV12-5 mod.	724 €/ to	938 €/ to
7033-7035	34Cr4   41Cr4	34 €/ to	43 €/ to
7131	16MnCr5	33 €/ to	42 €/ to
7147	20MnCr5	39 €/ to	50 €/ to
7168	ZF7B	38 €/ to	49 €/ to
7218-7225	25CrMo4   34CrMo4   42CrMo4	145 €/ to	188 €/ to
7228	50CrMo4	145 €/ to	187 €/ to
7258	24CrMo5	230 €/ to	298 €/ to
7335	13CrMo4-5   alte Bez. 13CrMo44	273 €/ to	353 €/ to
7707	30CrMoV9	250 €/ to	323 €/ to
7709	21CrMoV5-7	467 €/ to	605 €/ to
7735	14CrMoV6-9	511 €/ to	662 €/ to
8159	51CrV4	57 €/ to	73 €/ to
8519	31CrMoV9	189 €/ to	244 €/ to
8521	15CrMoV5-9	535 €/ to	693 €/ to
8550	34CrAlNi7-10	292 €/ to	378 €/ to
2365	32CrMoV12-28	3.090 €/ to	3.510 €/ to
2379	X153CrMoV12	2.100 €/ to	2.380 €/ to
2344	X40CrMoV 5-1	2.250 €/ to	2.560 €/ to
4122	X39CrMo17-1	1.645 €/ to	1.845 €/ to

## Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		273 €/ to	314 €/ to
Schrottzuschlag Werkzeugstahl			260 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A   +FP   +TH   +AC	54 €/ to	53 €/ to
Gewalzt	+QT   +QT+SR	53 €/ to	53 €/ to
Geschmiedet	+A   +FP   +TH   +AC	55 €/ to	55 €/ to
Geschmiedet	+QT   +QT+SR	53 €/ to	53 €/ to