

Legierungszuschläge

Stand März 2025

Werkstoff-Nr.	Werkstoffbezeichnung	schwarz	bearbeitet
1191	CK45 / C45E	4 €/ to	5 €/ to
3505	100Cr6	79 €/ to	102 €/ to
3520	100CrMnSi6-4	94 €/ to	121 €/ to
3536	100CrMo7-3	193 €/ to	249 €/ to
5752	15NiCr13 alte Bez. 14NiCr14	482 €/ to	625 €/ to
5918	17CrNi6-6 alte Bez. 15CrNi6	267 €/ to	346 €/ to
5920	18CrNi8	334 €/ to	432 €/ to
6580	30CrNiMo8	537 €/ to	696 €/ to
6582	34CrNiMo6	370 €/ to	480 €/ to
6587	ZF1A 18CrNiMo7-6 alte Bez. 17CrNiMo6	416 €/ to	539 €/ to
6959	35NiCrMoV12-5 mod.	711 €/ to	921 €/ to
7033-7035	34Cr4 41Cr4	35 €/ to	45 €/ to
7131	16MnCr5	34 €/ to	43 €/ to
7147	20MnCr5	40 €/ to	52 €/ to
7168	ZF7B	40 €/ to	51 €/ to
7218-7225	25CrMo4 34CrMo4 42CrMo4	147 €/ to	190 €/ to
7228	50CrMo4	146 €/ to	190 €/ to
7258	24CrMo5	230 €/ to	298 €/ to
7335	13CrMo4-5 alte Bez. 13CrMo44	275 €/ to	356 €/ to
7707	30CrMoV9	249 €/ to	323 €/ to
7709	21CrMoV5-7	466 €/ to	604 €/ to
7735	14CrMoV6-9	513 €/ to	665 €/ to
8159	51CrV4	57 €/ to	73 €/ to
8519	31CrMoV9	190 €/ to	247 €/ to
8521	15CrMoV5-9	537 €/ to	696 €/ to
8550	34CrAlNi7-10	289 €/ to	375 €/ to
2365	32CrMoV12-28	3.090 €/ to	3.510 €/ to
2379	X153CrMoV12	2.110 €/ to	2.390 €/ to
2344	X40CrMoV 5-1	2.250 €/ to	2.560 €/ to
4122	X39CrMo17-1	1.655 €/ to	1.860 €/ to

Schrott- und Energiezuschläge

Schrottzuschlag		schwarz	bearbeitet
Schrottzuschlag Edelbaustahl		283 €/ to	325 €/ to
Schrottzuschlag Werkzeugstahl			270 €/ to
Energiezuschlag		schwarz	bearbeitet
Gewalzt	+A +FP +TH +AC	79 €/ to	85 €/ to
Gewalzt	+QT +QT+SR	86 €/ to	92 €/ to
Geschmiedet	+A +FP +TH +AC	95 €/ to	95 €/ to
Geschmiedet	+QT +QT+SR	107 €/ to	107 €/ to